

an integral foldable second side flap extending above said second sidewall and having opposing edges;

an integral foldable front flap extending above said front end and integral with the edges of both said first and second side flaps;

an integral foldable back flap extending above said back end and integral with the edges of both said first and second side flaps; and

a top formed from said first and second side flaps and said front and back flaps

wherein said first and second side flaps are folded and adjacent each other.

142. The assembly of claim 1<sup>13</sup> wherein said flexible insulating material is bubble pack material.

153. The assembly of claim 1<sup>13</sup> wherein said flexible insulating material is microfoam.

164. The assembly of claim 2<sup>14</sup> wherein said metalized surface is located on the inside of the inner container.

175. The assembly of claim 1<sup>13</sup> wherein said front and back walls each have a gusseted reinforcement.

186. The assembly of claim 1<sup>13</sup> further comprising:  
a selectively releasable means for securing a portion of said first side flap to a portion of said second side flap.

197. The assembly of claim 1<sup>13</sup> wherein at least one of said flaps forming said top has a means for sealing said top.